



Blower Package Recommended Maintenance Schedule / Log

Safety First - Before performing maintenance on any part of the blower package precaution should be taken by eliminating all energized power supplied to the equipment.

Site Name: _____

Universal Blower Pac Serial #: _____ Blower Model # _____ Blower Serial # _____

<i>Universal Blower Pac</i> recommends performing the following maintenance on blower packages at the manufactures specified intervals. Operating hours are based on average operating conditions. The actual service life of the equipmnt may vary depending on operating conditions and design. ALWAYS REFERENCE O&M MANUAL	Recommended Intervals								
	Daily	Weekly	Monthly	Every 500 Operating hours	After first 500 Operating hours (break-in)	Every 1,000-1,500 Operating Hours (if using mineral oil)	Every 4,500-7,000 Operating Hours (if using Synthetic)	First 5,20,50 Hours of New Belt Operation	During Routine Maintenance
Intake Filter:									
> Check filter for contamination		√							
> Clean or replace filter max 13" WC									
Blower Lubricant:									
> Check proper operating lubricant levels	√								
> Replacement					√	√	√		
V-Belts:				√					
> Retension / Check alignment								√	
> Check condition / replace	√								
Direct Drive Coupling:									
> Check alignment, tightness, seal ring, gasket									
> Lubrication									
Grease Blower and Motor:									
> Blower Drive End Bearings									
> Motor Bearings									
Equipment Protection:									
> Gauges and Switches	√								
> Enclosure Fan	√								
> Pressure Relief Valve			√						√
> Check Valve			√						√

MONTH: _____	SUN	MON	TUES	WED	THUR	FRI	SAT	NOTES
Date / Tech Initials								
Maintenance Performed								
Completed document should be sent to:								
service@universalblowerpac.com								